



SAFETY DATA SHEET

1. Identification

Product identifier **FOXX™ GOLD HV**
METALWORKING OIL

Other means of identification

SDS No. Not applicable

Recommended use of the chemical and restrictions on use

Recommended use METALWORKING OIL

Restrictions on use Not available.

Details of manufacturer or importer

Manufacturer

Company name CIMCOOL® Korea Inc
Address 255, Gongdan-ro, Onsan-eup, Ulju-gun, Ulsan, Korea
Telephone +82-52-239-2333
Emergency telephone number (Korea CHEMTREC) 003-0813-2549

Importer / Supplier

Company name CIMCOOL® Korea Inc
Address C/- DuBois Chemicals Australia Pty Ltd
305 Frankston Dandenong Road
Dandenong South VIC 3175
Australia

Telephone (General Information) + 61 3 9768 3860
Emergency Telephone Number (Australia) 131 126 (Poison Information Centre)
Emergency Telephone Number (Australia CHEMTREC) + 61 2 9037 2994

2. Hazard(s) identification

Classification of the hazardous chemical

Physical hazards Not classified.

Health hazards Not classified.

Environmental hazards Not classified.

Label elements, including precautionary statements

Hazard symbol(s) None.

Signal word None.

Hazard statement(s) The mixture does not meet the criteria for classification.

Precautionary statement(s)

Prevention Observe good industrial hygiene practices.

Response Wash hands after handling.

Storage Store away from incompatible materials.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Other hazards which do not result in classification None known.

Supplemental information 53.57% of the mixture consists of component(s) of unknown acute oral toxicity. 53.57% of the mixture consists of component(s) of unknown acute dermal toxicity. 52.08% of the mixture consists of component(s) of unknown acute hazards to the aquatic environment. Repeated exposure may cause skin dryness or cracking.

Container vapor space may contain hydrogen sulfide. May cause respiratory irritation.

3. Composition/information on ingredients

Mixture

Identity of chemical ingredients	CAS number and other unique identifiers	Concentration of ingredients
CHLORINATED PARAFFINS, C14-17	85535-85-9	30 - < 40
DISTILLATES, (PETROLEUM), HYDROTREATED HEAVY PARAFFINIC	64742-54-7	5 - < 10
PENTENE, 2,4,4-TRIMETHYL-, SULFURIZED	68515-88-8	1 - < 3
Other components below reportable levels		50 - < 60

The exact percentages of hazardous ingredients have been withheld as a trade secret.

4. First-aid measures

Description of necessary first aid measures

Inhalation	Move to fresh air. Call a physician if symptoms develop or persist. Under normal conditions of intended use, this material is not expected to be an inhalation hazard.
Skin contact	Rinse skin with water. If skin irritation or rash occurs: Get medical advice/attention. Wash contaminated clothing before reuse.
Eye contact	Rinse with water. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth thoroughly. Call a physician or poison control center immediately. Only induce vomiting at the instruction of medical personnel. Never give anything by mouth to an unconscious person. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Get medical advice/attention if you feel unwell.

Personal protection for first-aid responders If exposed or concerned: Get medical advice/attention. Show this safety data sheet to the doctor in attendance.

Symptoms caused by exposure Symptoms may include stinging, tearing, redness, swelling, and blurred vision.

Medical attention and special treatment Provide general supportive measures and treat symptomatically. Symptoms may be delayed.

5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media	Foam. Dry chemical powder. Carbon dioxide (CO ₂). Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for fire fighters Wear suitable protective equipment.

Fire fighting equipment/instructions Move containers from fire area if you can do so without risk.

Hazchem code 3Z

General fire hazards No unusual fire or explosion hazards noted.

Specific methods Use standard firefighting procedures and consider the hazards of other involved materials. In the event of fire and/or explosion do not breathe fumes.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	Keep unnecessary personnel away. Wear appropriate personal protective equipment. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
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For emergency responders	Keep unnecessary personnel away. Use personal protection recommended in Section 8 of the SDS.
Environmental precautions	Contact local authorities in case of spillage to drain/aquatic environment. Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contamination.
Methods and materials for containment and cleaning up	<p>Local authorities should be advised if significant spillages cannot be contained. The product is immiscible with water and will spread on the water surface. Prevent entry into waterways, sewer, basements or confined areas. Clean up in accordance with all applicable regulations.</p> <p>Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.</p> <p>Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.</p> <p>Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.</p>

7. Handling and storage

Precautions for safe handling	Do not cut, weld, solder, drill, grind, or expose containers to heat, flame, sparks, or other sources of ignition. Observe good industrial hygiene practices.
Conditions for safe storage, including any incompatibilities	Store in tightly closed container. If frozen, product may separate. Thaw completely at room temperature and stir thoroughly prior to use. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls and personal protection

Control parameters	Follow standard monitoring procedures.
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Occupational exposure limits

ACGIH

Components

Components	Type	Value
DISTILLATES, (PETROLEUM), HYDROTREATED HEAVY PARAFFINIC (CAS 64742-54-7)	TWA	5 mg/m3

Biological limit values	No biological exposure limits noted for the ingredient(s).
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Appropriate engineering controls	Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash fountain and emergency showers are recommended.
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Individual protection measures, for example personal protective equipment (PPE)

Eye/face protection	Do not get in eyes. Wear safety glasses with side shields (or goggles). Eye wash fountain is recommended.
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Skin protection

Hand protection	Nitrile gloves are recommended.
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Other	Wear suitable protective clothing.
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Respiratory protection	In case of insufficient ventilation, wear suitable respiratory equipment.
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Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
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Hygiene measures	When using, do not eat, drink or smoke. Do not get in eyes, on skin, on clothing. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.
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9. Physical and chemical properties

Appearance

Physical state	Liquid.
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Form	Liquid.
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Color	Not available.
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Odor	CHEMICAL
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Odor threshold	Not available.
pH	Not Applicable
Melting point/freezing point	Not available.
Initial boiling point and boiling range	Not available.
Flash point	356 °F (180 °C) Cleveland Open Cup
Evaporation rate	Not available.
Flammability (solid, gas)	Not applicable.

Upper/lower flammability or explosive limits

Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	Not available.

Solubility(ies)

Solubility (water) Insoluble in Water

Partition coefficient (n-octanol/water) Not available.

Auto-ignition temperature Not available.

Decomposition temperature Not available.

Viscosity 32 mm²/s @ 40° C

Other physical and chemical parameters

Explosive properties Not explosive.

Oxidizing properties Not oxidizing.

Specific gravity 0.988

10. Stability and reactivity

Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous reactions No dangerous reaction known under conditions of normal use.

Conditions to avoid Contact with incompatible materials. May react with corroding cast, gray, nodular, or other high iron containing swarf or chips to form potentially hazardous levels of hydrogen sulfide.

Incompatible materials Acids. Oxidizing agents.

Hazardous decomposition products Smoke, fumes, hydrogen chloride, and oxides of carbon

11. Toxicological information

Information on possible routes of exposure

Inhalation Based on available data, the classification criteria are not met.

Skin contact Based on available data, the classification criteria are not met.

Eye contact Based on available data, the classification criteria are not met.

Ingestion Based on available data, the classification criteria are not met.

Symptoms related to exposure Direct contact with eyes may cause temporary irritation.

Acute toxicity

Components	Species	Test Results
CHLORINATED PARAFFINS, C14-17 (CAS 85535-85-9)		
Acute		
Dermal		
LD50	Rat	> 2000 mg/kg
Oral		
LD50	Rat	> 2000 mg/kg
DISTILLATES, (PETROLEUM), HYDROTREATED HEAVY PARAFFINIC (CAS 64742-54-7)		
Acute		
Dermal		
<i>Liquid</i>		
LD50	Rabbit	> 5000 mg/kg
Inhalation		
<i>Dust</i>		
LC50		> 5 mg/l
Oral		
<i>Liquid</i>		
LD50	Rat	> 5000 mg/kg
PENTENE, 2,4,4-TRIMETHYL-, SULFURIZED (CAS 68515-88-8)		
Acute		
Dermal		
LD50	Rat	> 5000 mg/kg
Oral		
LD50	Rat	3264 mg/kg
Skin corrosion/irritation	Based on available data, the classification criteria are not met.	
Serious eye damage/irritation	Based on available data, the classification criteria are not met.	
Respiratory or skin sensitization		
Respiratory sensitization	Not a respiratory sensitizer.	
Skin sensitization	This product is not expected to cause skin sensitization.	
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.	
Carcinogenicity	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.	
	Oil /Distillate meets the EU requirement of less than 3% (w/w) DMSO extract for total polycyclic aromatic compound (PAC) using IP 346.	
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.	
Specific target organ toxicity - single exposure	Not classified.	
Specific target organ toxicity - repeated exposure	Not classified.	
Aspiration hazard	Not an aspiration hazard.	
Other information	The classification for health and environmental hazards is derived by a combination of calculation methods and test data, if available.	

12. Ecological information

Ecotoxicity	Very toxic to aquatic life with long lasting effects.		
Components	Species	Test Results	
CHLORINATED PARAFFINS, C14-17 (CAS 85535-85-9)			
Aquatic			
<i>Acute</i>			
Crustacea	EC50	Daphnia magna	0.006 mg/l, 48 hours
Fish	LC50	Fish	> 5000 mg/l, 96 hours

Components	Species	Test Results
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PENTENE, 2,4,4-TRIMETHYL-, SULFURIZED (CAS 68515-88-8)

Aquatic

Acute

Fish	LC50	Fish	> 100 mg/l, 96 hours
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Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential

Partition coefficient

n-octanol / water (log Kow)

CHLORINATED PARAFFINS, C14-17	7, @ 20°C
DISTILLATES, (PETROLEUM), HYDROTREATED HEAVY PARAFFINIC	3.9 - 6
PENTENE, 2,4,4-TRIMETHYL-, SULFURIZED	> 6

Mobility in soil The product is immiscible with water and will spread on the water surface.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal methods Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.

Residual waste Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

ADG

UN number	3082
UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CHLORINATED PARAFFINS, C14-17)
Transport hazard class(es)	
Class	9
Subsidiary risk	-
Packing group	III
Environmental hazards	Yes
Hazchem code	3Z
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

RID

UN number	3082
UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CHLORINATED PARAFFINS, C14-17)
Transport hazard class(es)	
Class	9
Subsidiary risk	-
Label(s)	9
Packing group	III
Environmental hazards	Yes
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

IATA

UN number	3082
UN proper shipping name	Environmentally hazardous substance, liquid, n.o.s. (CHLORINATED PARAFFINS, C14-17)
Transport hazard class(es)	
Class	9
Subsidiary risk	-
Packing group	III
Environmental hazards	Yes
ERG Code	9L
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

Other information

Passenger and cargo aircraft Allowed with restrictions.

Cargo aircraft only Allowed with restrictions.

IMDG

UN number 3082

UN proper shipping name ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CHLORINATED PARAFFINS, C14-17), MARINE POLLUTANT

Transport hazard class(es)

Class 9

Subsidiary risk -

Packing group III

Environmental hazards

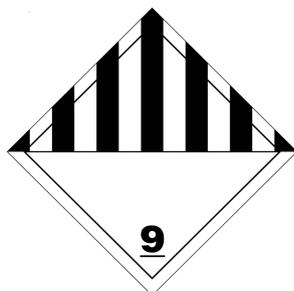
Marine pollutant Yes

EmS F-A, S-F

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not established.

ADG; IATA; IMDG; RID



Marine pollutant



General information

IMDG Regulated Marine Pollutant.

15. Regulatory information

Safety, health and environmental regulations

National regulations

This Safety Data Sheet was prepared in accordance with Australia Model Code of Practice for the preparation of Safety Data Sheets for Hazardous Chemicals.

Australia Medicines & Poisons Appendix A

Poisons schedule number not allocated.

Australia Medicines & Poisons Appendix B

Poisons schedule number not allocated.

Australia Medicines & Poisons Appendix D

Poisons schedule number not allocated.

Australia Medicines & Poisons Appendix E

Poisons schedule number not allocated.

Australia Medicines & Poisons Appendix F

Poisons schedule number not allocated.

Australia Medicines & Poisons Appendix G

Poisons schedule number not allocated.

Australia Medicines & Poisons Appendix H

Poisons schedule number not allocated.

Australia Medicines & Poisons Appendix I

Poisons schedule number not allocated.

Australia Medicines & Poisons Appendix J

Poisons schedule number not allocated.

Australia Medicines & Poisons Appendix K

Poisons schedule number not allocated.

Australia Medicines & Poisons Schedule 10

Poisons schedule number not allocated.

Australia Medicines & Poisons Schedule 2

Poisons schedule number not allocated.

Australia Medicines & Poisons Schedule 3

Poisons schedule number not allocated.

Australia Medicines & Poisons Schedule 4

Poisons schedule number not allocated.

Australia Medicines & Poisons Schedule 5

Poisons schedule number not allocated.

Australia Medicines & Poisons Schedule 6

Poisons schedule number not allocated.

Australia Medicines & Poisons Schedule 7

Poisons schedule number not allocated.

Australia Medicines & Poisons Schedule 8

Poisons schedule number not allocated.

Australia Medicines & Poisons Schedule 9

Poisons schedule number not allocated.

High Volume Industrial Chemicals (HVIC)

CHLORINATED PARAFFINS, C14-17 (CAS 85535-85-9) 1000 - 9999 TONNES See the regulation for additional information.

DISTILLATES, (PETROLEUM), HYDROTREATED HEAVY PARAFFINIC (CAS 64742-54-7) 1000 - 9999 TONNES See the regulation for additional information.

Importation of Ozone Deleting Substances (Customs(Prohibited imports) Regulations 1956, Schedule 10)

Not listed.

National Pollutant Inventory (NPI) substance reporting list

Not listed.

Prohibited Carcinogenic Substances

Not regulated.

Prohibited Substances (National Model Regulation for the control of Workplace Hazardous Substances, Schedule 2 NOHSC:1005 (1994) as amended)

Not listed.

Restricted Importation of Organochlorine Chemicals (Customs(Prohibited Imports) Regulations 1956, Schedule 9)

Not listed.

Restricted Carcinogenic Substances

Not regulated.

International regulations**Stockholm Convention**

Not applicable.

Rotterdam Convention

Not applicable.

Kyoto protocol

Not applicable.

Montreal Protocol

Not applicable.

Basel Convention

Not applicable.

International Inventories

Country(s) or region	Inventory name	On inventory or exempt (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	No
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	No

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

16. Other information

Issue date 06-24-2015

Revision date 03-08-2022

Disclaimer The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Revision information Composition / Information on Ingredients: Ingredients
Physical & Chemical Properties: Multiple Properties
Regulatory Information: Safety Phrases